

Work Order ID 84568

84568

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Wednesday, May 16, 2012 12:56:00 PM

Item ID: D2965 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Cap, 105 Skidtube
Start Date: 5/16/2012 Start Qty: 2.00 ***2*** Cust Item ID:
Required Date: 5/16/2012 Req'd Qty: 2.00 ***2*** Customer:
Reference: REWORK

Approvals: Process Plan: *ms* Date: *12-05-16* Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2965	Rev B

210	Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3	0.00
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210

Powdercoat

Memo

0.00

Powder Coating

PULL FROM STOCK D2965 X 2 B80089

SCUFF AND POWDERCOAT GREY

START TIME: *3:30* OVEN TEMPERATURE:

FINISH TIME: *4:00*

220

QC3- Inspect Part Finish

0.00

220

QC

Memo

0.00

Quality Control

2X *ms*
12/05/16

MU7338

2 d *12-5-16*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 84568***84568***

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Wednesday, May 16, 2012 12:56:00 PM

Item ID: D2965

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Cap, 105 Skidtube

Start Date: 5/16/2012 Start Qty: 2.00

2

Cust Item ID:

Required Date: 5/16/2012 Req'd Qty: 2.00

2

Customer:

Reference: REWORK

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

230

Identify as per dwg & Stock Location: FP2

0.00

230

Packaging

Memo

0.00

Packaging

2 ✖ (50) 12/05/23

240

QC21- Final Inspection - Work Order Release

0.00

240

QC

Memo

0.00

Quality Control

12/5/25
MF
12-05-23

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Wednesday, May 16, 2012 12:55:59 PM

Page 1

Work Order ID: 84568

Parent Item: D2965

Parent Item Name: Cap, 105 Skidtube

Start Date: 5/16/2012

Required Date: 5/16/2012

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP: A00.05.31New Issue EC
IPP Rev:Added Turning as per Rev B 06-12-15 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2965		Manufactured	No				Each	45.0000		2			
Cap, 105 Skidtube													

Location

Loc Qty

Loc Code

FP002

45

71371

4

80089

41

2

12/05/16

m.k

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

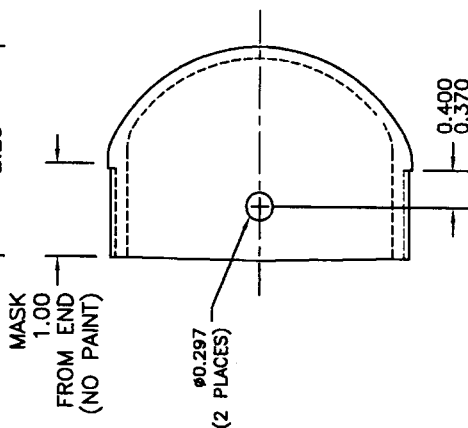
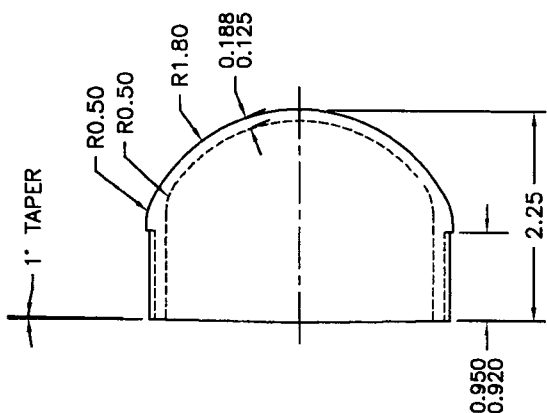
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

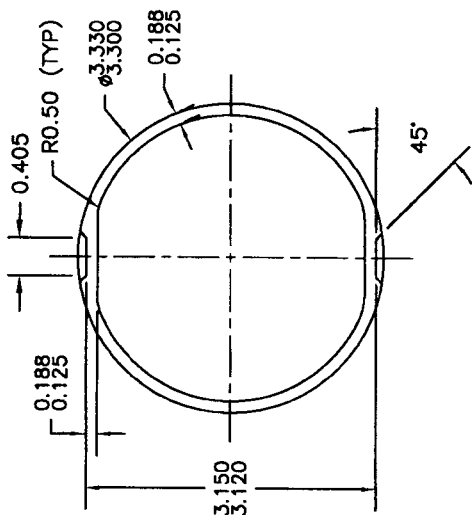
DART**RELEASED**

06.12.12

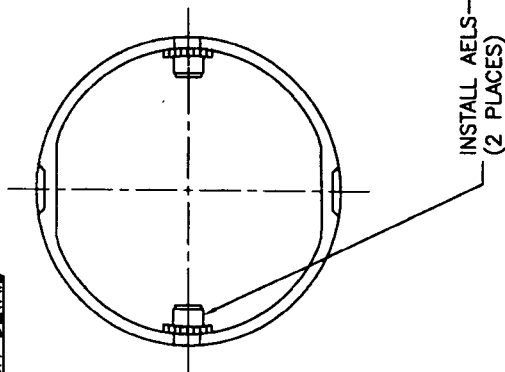
DESIGN PHT	DRAWN BY PHT	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2965	REV. B SHEET 1 OF 2
DATE 06.11.01		TITLE CAP	SCALE 1:2
A	00.02.24	NEW ISSUE	
B	06.11.01	ADD -3 CAP	



D2965 CASTING DETAIL



D2965 FINISH DETAIL



- D2965 CAP
- 1) MATERIAL: CAST ALUMINUM ALLOY A356.2 (F)
- 2) FINISH: POWDER COAT PER QSI 005 4.3 TO MATCH REST OF SKIDTUBE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE INCHES

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



RELEASED

06.12.12

#C4568

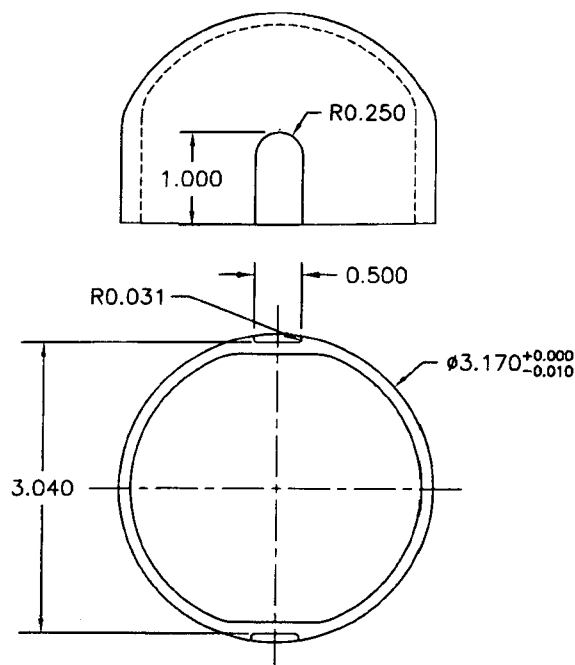
DESIGN	BY	DRAWN BY	DART AEROSPACE USA, INC.
CHECKED	BY	APPROVED	PORT HADLOCK, WA
DATE	06.11.01	DRAWING NO.	D2965
		TITLE	CAP
		REV. B	SHEET 2 OF 2
		SCALE	1:2

MASK
1.00
FROM END
(NO PAINT)

Ø0.297
INSTALL AELS-1032-130
AFTER FINISH
(2 PLACES)

0.400
0.370

D2965-3 FINISH DETAIL



D2965-3 CAP MACHINING DETAIL
(MAKE FROM D2965 CAP)

D2965-3 CAP

- 1) MATERIAL: MAKE FROM D2965 CAP
- 2) FINISH: POWDER COAT WHITE (REF. 4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE INCHES